

# WELCOME!

# Water Treatment Math

Having Audio or Tools difficulties?

Click on the Purple Flower and change your viewing format.

It may help!





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| Addition    |
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| Area        |
| Calculate   |
| Conversions |
| Converting  |
| Cubic       |
| Cylinder    |
| Decimal     |
| Detention   |
| Dimension   |
| Distance    |
| Division    |
| Dosage      |
| Equal       |
| Factor      |
| Flow        |
| Fraction    |
| Gallon      |

Liter Math Measure Milligrams Multiply Percent Percentage Pi Pounds Ratio Rectangle Square Storage Subtraction Supply Units Velocity Volume

#### Water Treatment Word Search

| А | D | Η | L | 0 | Е | Η | F | М | В | R | М | М | s | Т | G | G | С | Y | Е |
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| F | Κ | Е | Р | s | s | Е | Ζ | Q | Ν | Е | Е | Ι | V | L | Е | Т | L | s | Е |
| Ν | Х | L | L | F | R | Η | Η | Ι | s | v | Ν | s | М | R | R | Ι | Α | Ν | Μ |
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AGENCY Word Search BACTERTA CERTIFICATION COLTFORM Κ Ρ  $\cap$ IJ  $\square$ R Τ Ν Τ Ν G М ()CONTAMINANT F Y Ρ IJ Т В R F K R Т ()Α DRINKING EPA F Ν Η Т F М T, Α Η Α ()R INORGANIC F R М S F Α T. ŢŢ М Ρ  $\square$ () ( <del>-</del> MAXTMUM MONITORING ] Τ Α Α F Т ŢŢ G Α Α ()  $\left| \right\rangle$ NITRATE Ţ R J Т Х Ν Т Τ F Τ R NOTIFICATION OPERATOR Ν Α Т R L T. F Ν А Т () ()ORGANTC Т Ν R М Т Τ С С F Α R  $\square$ OUTBREAK K Т Т Т IJ Τ Τ, TT TI Ν ()Τ PESTICIDE PUBLIC Y М R Р Ν R F Р С Υ Ρ Q ( ) OUALITY ŢŢ Ν Т Α Ν Ν Т М Τ Α Ν RADIONUCLIDE ()REGULATIONS S Ν S Т ٦J R ŢŢ Α Η Т В Т RULE Ζ G K Х Ρ W S S E R Ζ SAFE 1) SAMPT, TNG Α Τ R E K Α E Ν Τ. M Ρ T, ()TRIHALOMETHANE F Ά VIRUS R Т M Ρ М R F Т ()()WALKERTON

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### Your Moderator Today...

### Jim McVeigh CET Rural Development Specialist – Drinking Water

### jmcveigh@rcac.org







# WELCOME!

# Water Treatment Math

This workshop is sponsored by the <u>Sacramento River Funding</u> <u>Area Disadvantaged Community</u> <u>Involvement Program</u>, a grant funded program supported by the California Department of Water Resources' Integrated Regional Water Management Program

For more information on the DWR DACI-Program go to: <u>https://water.ca.gov/Work-With-Us/Grants-And-Loans/IRWM-Grant-Programs/Proposition-1/DAC-Involvement-Program</u>





# **Prop 1 Funding Areas**





### Sacramento River Funding Area Disadvantage Community Involvement Program

The goals of the SRFA-DACI-Program:

- 1. Engage DAC organizations, water purveyors and stakeholders in IRWM
- 2. Identify the water and wastewater management needs of DACs
- 3. Develop strategies and solutions for DAC water management needs.



This workshop was developed to address key needs that have been identified for DAC communities and/or water providers in this region. For questions on the SRFA DACIP Program and how to engage with your IRWM please contact: JoAnna Lessard (jlessard@yubawater.org)



### **Rural Community Assistance Partnership**

RCAP National Office 1701 K St. NW, Suite 700 Washington, D.C. 20006 www.rcap.org

Western RCAP Rural Community Assistance Corporation www.rcac.org

Midwestern RCAP Midwest Assistance Program www.map-inc.org

Southern RCAP Communities Unlimited www.communitiesu.org

Great Lakes RCAP Great Lakes Community Action Partnership www.glcap.org

Southeastern RCAP Southeast Rural Community Assistance Project www.sercap.org

Northeastern RCAP RCAP Solutions www.rcapsolutions.org





# **RCAC Programs**

Affordable housing

Community facilities

Water and wastewater infrastructure financing (Loan Fund)

Classroom and online training

On-site technical assistance

Median Household Income (MHI) surveys









# Where is my certificate for attendance?

Certificates for attendance can be downloaded and selfprinted. Certificates for <u>online</u> attendance will <u>not</u> be mailed



Certificates are not available until 48 hours after the completion of the class.



#### **Questions?**

Text your questions and comments anytime during the session



### Your Presenter Today...

Hmmm… You should probably start the recording now!

John Hamner jhamner@rcac.org

Middletown, CA







# WELCOME!

# Water Treatment Math

# Poll #1 – Have you taken the test with the new platform yet?





# Water Math Topics Today

- Expected Range of Knowledge
  - Basic conversions
  - Volumes
  - Chlorination & chemical feed
  - Detention time
  - Filtration
  - Velocity



# **SWRCB Website Address**

### http://www.waterboards.ca.gov/drinking\_water/certlic/occupations/ DWopcert.shtml

| ≫ Drinking Wa                     | ter Treatment & Dist 🗙 | +             |                |              |                  |                | -             |              |             |                     |                    | x        |
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| CALIFORM<br>WATE<br>State Water R | R BOARDS               |               |                | Board        | <b>P</b> rograms | Drinking Water | Water Quality | Water Rights | Notices     | Water Boards        | <b>Q</b><br>Search |          |

#### Drinking Water Treatment & Distribution System Operators



In 1971, laws and regulations governing the certification of potable water treatment facility operation were enacted. The regulations establish at what level these facilities should be manned, the minimum qualifications for testing at each of the five grade levels, and the criteria for the renewal and revocation of operator certificates.

In 1998, the United States Environmental Protection Agency (USEPA) established guidelines for the certification and recertification of operators of community and non-transient non-community public water systems. On January 1, 2001, new state regulations were adopted to comply with these guidelines and the existing water treatment operator certification program was modified accordingly. The new regulations also established a water distribution operator certification program. This program became the Drinking Water Operator Certification Program (**DWOCP**).

The DWOCP was originally under the Department of Health Services and then the California Department of Public Health. In 2014, the DWOCP was transferred to the State Water Resources Control Board (SWRCB) in the Division of Financial Assistance.

Home Drinking Water Certlic Occupations DWopcert

# **SWRCB Website Address**

### http://www.waterboards.ca.gov/drinking\_water/certlic/occupations/ DWopcert.shtml



### Drinking Water Treatment Exams Expected Range of Knowledge

| <u>+</u>                          | 1                   |    | -  |    |  |  |  |  |  |
|-----------------------------------|---------------------|----|----|----|--|--|--|--|--|
| Exam Content                      | Number of questions |    |    |    |  |  |  |  |  |
| Grade                             | T1                  | T2 | Т3 | T4 |  |  |  |  |  |
| Source Water                      | 25                  | 25 | 20 | 15 |  |  |  |  |  |
| Water Treatment Processes         | 25                  | 25 | 35 | 20 |  |  |  |  |  |
| Operation/Maintenance             | 20                  | 20 | 15 | 15 |  |  |  |  |  |
| Laboratory Procedures             | 15                  | 15 | 15 | 15 |  |  |  |  |  |
|                                   |                     |    |    |    |  |  |  |  |  |
| Regulations/Administrative Duties | 15                  | 15 | 15 | 35 |  |  |  |  |  |

### Source Water

Watershed Protection, Wells / Groundwater, Surface Water / Reservoirs, Raw Water Storage, Clear Well Storage

### Water Treatment Processes

Coagulation/Flocculation/ Sedimentation, Filtration, Disinfection, Demineralization, Corrosion Control, Iron and Manganese removal, Fluoridation, Water Softening, BAT, (Best Available Technology)

### **Operation / Maintenance**

Chemical feeders, Pumps and Motors, Blowers and Compressors, Water meters, Pressure gauges, Electrical generators, Safety, SCADA systems

### Laboratory Procedures

Sampling, General Lab Practices, Disinfectant analysis, Alkalinity analysis, pH analysis, Turbidity analysis, Specific conductance, Hardness, Fluoride analysis, Color analysis, Taste and Odor analysis, Dissolved Oxygen analysis, Algae Count, Bacteriological analysis

### **Regulations/Administrative Duties**

Planning, Organizing, Directing, Controlling, Staffing, Implementing Regulations, Record keeping, Safe Drinking Water Act and amendments, Surface Water Treatment Rule and amendments, Primary Contaminants, Secondary Contaminants, Lead and Copper Rule, Fluoride Regulations, Operator Certification Regulations What are we actually doing?

# We are CONVERTING!

- Pay attention to the units of measure...
- You don't have to show your work, but it helps keep order



### **Units of Measure Examples...**

24 hr/day x 60 min/hr x 60 sec/min = sec/day

### MGD x 8.34 lbs/gal x ppm = lbs/day

### 50 ft x 0.433 psi/ft = psi



### Water Math – Terms, Definitions and Water Measurements

- Gallons per cubic ft = gal/cu ft
- Pounds per gallon = lbs/gal
- Pounds per square inch = psi
- Gallons per day = gpd
- Gallons per minute = gpm
- What about percentages?



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### What would 75% be in the form of a decimal?





### What would 5% be in the form of a decimal?

| 5    | 5%    |     | 50    |
|------|-------|-----|-------|
| 0.05 |       |     |       |
|      |       | 5.0 |       |
| 5.00 |       |     | 1\$   |
|      | 0.005 |     |       |
| 0.50 |       |     | 005.0 |



# **NO UNIT OF MEASURE!**

- Percentages as a decimal
  - (65-70%, 0.65-0.70) (5-15%; 0.05-0.15)
- Ratios relationship between two numbers
  - 2:1, 5/1, 10 to 1,
- Pi π (3.14) (radius)
  - Circumference
- 0.785 = 78.5% (diameter)
  - (0.785) x (Dia., ft)<sup>2</sup>



# 0.785 = 78.5% of the area of a square of the same dimension





| $\sim$   | EDWUND G. BROWN JR.  |  |
|--|--|--|
| Water Boards State Water Resou   | Irces Control Board  | PUMPING<br>1 horsepower (Hp) = 746 watts = 0.746 kw = 3,960 gal/min/ft   |
| UNITS AND CONVERSION FACTORS1 cubic foot of water weighs $62.3832$ lb1 gallon of water weighs $8.34$ lb1 liter of water weighs $1,000$ gm1 mg/L = 1 part per million (ppm)1% = 10,000 ppmft² = square feet and ft³ = cubic feet1 mile = $5,280$ feet (ft)1 yd³ = $27$ ft³ and 1 yard = 3 feet1 acre (a) = $43,560$ square feet (ft²)1 acre foot = $325,851$ gallons1 cubic foot (ft³) = $7.48$ gallons (gal) | VOLUME       Rectangular Basin, Volume, gal = (Length, ft) × (Width, ft) × (Height, ft) × 7.48 gal/cu. ft.       4         Cylinder , Volume, gal = (0.785) × (Dia, ft) <sup>2</sup> × (Height, Depth, or Length in ft.) × 7.48 gal/ft <sup>3</sup> 5         Time, Hrs. = Volume, galons (Pumping Rate, GPM, × 60 Min/Hr)       5         Supply, Hrs. = Storage Volume, Gals (Flow In, GPM - Flow Out, GPM) × 60 Min/Hr) | Water Hp = $(GPM) \times (Total Head, ft)$<br>(3,960 gal/min/ft) 6<br>Brake Hp = $(GPM) \times (Total Head, ft)$<br>(3,960) × (Pump % Efficiency)<br>Motor Hp = $(GPM) \times (Total Head, ft)$<br>(3,960) × Pump % Eff. × Motor % Eff.<br>"Wire-to-Water" Efficiency<br>= (Motor, % Efficiency × Pump% Efficiency)<br>Cost, \$ =<br>(Hp) × (0.746 Kw/Hp) × (Operating Hrs.) × cents/Kw-Hr |
| 1 gal = 3.785 liters (L)<br>1 L = 1,000 milliliters (ml)<br>1 pound (lb) = 454 grams (gm)<br>1 lb = 7,000 grains (gr)<br>1 grain per gallon (gpg) = 17.1 mg/L<br>1 gm = 1,000 milligrams (mg)<br>1 day = 24 hr = 1,440 min = 86,400 sec<br>1,000,000 gal/day ÷ 86,400 sec/day ÷ 7.48 gal/cu ft<br>= 1.55 cu ft/sec/MGD   | SOLUTIONS<br>Lbs/Gal = (Solution %) × 8.34 lbs/gal × Specific Gravity<br>100 5 Lbs Chemical = 5 Specific Gravity × 8.34 lbs/gallons × Solution(gal) Specific Gravity = Chemical Wt. (lbs/gal) 8.34 (lbs/gal)   | Flow. velocitv. area $Q = A \times V$ Quantity = Area x Velocity $T$ Flow (ft³/sec) = Area(ft²) x Velocity (ft/sec) $\underline{MGD \times 1.55 \text{ cuft/sec/MGD}}_{.785 \text{ xpipe diameter ft x pipe diameter ft}} = \frac{\text{cu ft/sec}}{\text{sqft}} = \text{ft/sec}$ General  |
| CHLORINATION<br>Dosage, mg/l = (Demand, mg/l) + (Residual, mg/l) 2   | % of Chemical = <u>(Dry Chemical, lbs) x 100</u><br>in Solution (Dry Wt. Chemical, lbs)+(Water, lbs)   | (\$)Cost/day = lbs/day x (\$)Cost/lb 8<br>Removal, Percent = (In - Out) x 100  |
| (Gas) Ibs = Vol, MG x ppm or mg/L x 8.34 Ibs/gal<br>HTH Solid (Ibs) =<br>(Vol, MG) x (ppm or mg/L) x 8.34 Ibs/gal<br>(% Strength / 100)<br>Liquid (gal) = (Vol, MG) x (ppm or mg/L) x 8.34 Ibs/gal<br>(% Strength /100) x Chemical Wt. (Ibs/gal)<br>PRESSURE<br>PSI = (Head, ft.) PSI = Head, ft. x 0.433 PSI/ft. 3  | $GPD = (MGD) \times (ppm \text{ or } mg/L) \times 8.34 \text{ lbs/gal} \\ (\% \text{ purity}) \times \text{Chemical Wt.(lbs/gal)} \\ GPD = (Feed, ml/min. \times 1,440 min/day) \\ (1,000 ml/Lx 3.785 L/gal) \\ Two-Normal Equations: \\ a) C_1V_1 = C_2V_2 \qquad Q_1 \\ V_1 = Q_2 \\ V_2 \\ \hline \end{array}$  | Specific Capacity, GPM/ft. = <u>Well Yield, GPM</u><br>Drawdown, ft.<br>Gals/Day = (Population) x (Gals/Capita/Day)<br>GPD = <u>(Meter Read 2 - Meter Read 1)</u><br>(Number of Days)<br>Volume, Gals = GPM x Time, minutes  |
| 2.31ft./psi<br>lbs Force = (0.785) (D, ft.) <sup>2</sup> x 144 in <sup>2</sup> /ft <sup>2</sup> x PSI.   | <ul> <li>b) C<sub>1</sub>V<sub>1</sub>+C<sub>2</sub>V<sub>2</sub> = C<sub>3</sub>V<sub>3</sub></li> <li>C = Concentration V = Volume Q = Flow</li> </ul>   | SCADA = 4 mA to 20 mA analog signal         (live signalmA - 4 mA offset) x process unit and range         (16 mA span)         4 mA=0       20 mA full-range  |

| FILTRATION  | C. T CALCULATIONS   |
|---|---|
| Filtration Rate (GPM/sq.ft) = Filter Production (gallons per day)<br>(Filter area sq. ft.) x (1,440 min/day) sq. ft. = square feet                                | $C \cdot t = (Chlorine Residual, mg/L) \times (Time, minutes)$                              |
| Loading Rate (GPM/ sq. ft.) = (Flow Rate, GPM)<br>(Filter Area, sq. ft.) 10   | Time, minutes = $(\underline{C \cdot t})$ IZ<br>(Chlorine Residual, mg/L)                   |
| Daily Filter Production (GPD) = (Filter Area, sq. ft.) x ( <u>GPM</u> /sq. ft. x 1,440 min/day)   | (Time, minutes)   |
| Backwash Pumping Rate (GPM) = (Filter Area, sq. ft.) x (Backwash Rate, <u>GPM/</u> sq. ft.)   | Inactivation Ratio = (Actual System C• t)<br>(Table "E" C• t)                               |
| Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> /sq. ft.) x (Time, min)  | C•t Calculated =<br>T <sub>10</sub> Value minutes x Chlorine Residual mg/l                  |
| Backwash Rate, GPM/ sq. ft. = <u>(Backwash Volume, gallons)</u><br>(Filter Area, sq. ft.) x (Time, min)   | $Log Removal = 1.0 - \frac{\% Removal}{100} \times Log key \times (-1)$                     |
| Rate of Rise (inches per min.) = <u>(Backwash Rate gpm/sq.ft.) x 12 inches /ft</u><br>7.48 gal/cu.ft.   |   |
| Unit Filter Run Volume, (UFRV) = <u>(gallons produced in a filter run)</u><br>(Filter Area sq. ft.)   |   |
|   |   |
| CHEMICAL DOSAGE CALCULATIONS Note: (% purity) and (% commercial purity) used in decimal form 11   |   |
| L bs/day gas feed dry = MGD x (ppm or mg/l ) x 8 34 lbs/gal   | Surface Loading Rate, (GPD/ sq. ft.) = ( <u>Total Flow, GPD</u> )<br>(Surface Area, sq.ft.) |
| Lbs/day = MGD x (ppm or mg/L) x 8.34 lbs/gal<br>% purity  | Detention Time = <u>Volume</u><br>flow 13   |
| GPD = <u>MGD x (ppm or mg/L) x 8.34 lbs/gal</u><br>(% purity) x lbs/gal   | Detention Time hours =<br>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day            |
| GPD = MGD x (ppm or mg/L) x 8.34 lbs/gal  | Flow Rate = Volume  |
| (commercial purity %) x (ion purity %) x (lbs/gal)  | Time  |
| (commercial purity %) x (ion purity %) x (lbs/gal)<br>ppm or mg/l = <u>lbs/day</u> or <u>gallons x % purity x lbs/gal</u><br>MGD x 8.34 lbs/gal MG x 8.34 lbs/gal | Weir Overflow Rate, GPD/L.F. = (Flow, GPD)<br>(Weir length, ft.)                            |

### UNITS AND CONVERSION FACTORS

```
1 cubic foot of water weighs 62.3832 lb
1 gallon of water weighs 8.34 lb
1 liter of water weighs 1,000 gm
1 mg/L = 1 part per million (ppm)
1% = 10,000 ppm
ft<sup>2</sup> = square feet and ft<sup>3</sup> = cubic feet
1 mile = 5,280 feet (ft)
1 yd<sup>3</sup>= 27ft<sup>3</sup> and 1 yard = 3 feet
1 acre (a) = 43,560 square feet (ft<sup>2</sup>)
1 acre foot = 325,851 gallons
1 cubic foot (ft<sup>3</sup>) = 7.48 gallons (gal)
1 gal = 3.785 liters (L)
1 L = 1,000 milliliters (ml)
1 pound (lb) = 454 grams (gm)
1 lb = 7,000 grains (gr)
1 grain per gallon (gpg) = 17.1 mg/L
1 gm = 1,000 milligrams (mg)
1 day = 24 hr = 1,440 min = 86,400 sec
1,000,000 gal/day ÷ 86,400 sec/day ÷ 7.48 gal/cu ft
   = 1.55 cu ft/sec/MGD
```

State of California Math Conversion Sheet Provided At Exam
#### **CHLORINATION**

Dosage, mg/l = (Demand, mg/l) + (Residual, mg/l)

(Gas) lbs = Vol, MG x ppm or mg/L x 8.34 lbs/gal

#### HTH Solid (lbs) = (Vol, MG) x (ppm or mq/L) x 8.34 lbs/qal (% Strength / 100)

Liquid (gal) = (Vol, MG) x (ppm or mg/L) x 8.34 lbs/gal (% Strength /100) x Chemical Wt. (lbs/gal)



2



Goofy, but it works. When using 0.433... If the answer is psi, I multiply. If the answer is feet/head, I divide instead.





#### 2.31 Feet of Water







#### VOLUME

Rectangular Basin, Volume, gal = (Length, ft) x (Width, ft) x (Height, ft) x 7.48 gal/cu. ft.

Cylinder , Volume, gal = (0.785) x (Dia, ft)<sup>2</sup>x (Height, Depth, or Length in ft.) x 7.48 gal/ft<sup>3</sup>

4

Time, Hrs. = <u>Volume, gallons</u> (Pumping Rate, GPM, x 60 Min/Hr)

Supply, Hrs. = <u>Storage Volume, Gals</u> (Flow In, GPM - Flow Out, GPM) x 60 Min/Hr)

#### SOLUTIONS

5

- Lbs/Gal = (Solution %) x 8.34 lbs/gal x SpecificGravity 100
- Lbs Chemical = Specific Gravity x 8.34 lbs/gallons x Solution(gal)
- Specific Gravity = Chemical Wt (lbs/gal) 8.34 (lbs/gal)
- % of Chemical = (Dry Chemical, Lbs) x 100
  (Dry Wt Chemical, Lbs) + (Water, Lbs)
- GPD = (MGD)x (ppm or mgL) x 8.34 jbs/gal (% purity) x Chemical Wt (lbs/gal)
- GPD = (Feed, ml/min.x1,440 min/day) (1,000 ml/L x3.785 L/Gal)

#### Two-Normal Equations:

a) 
$$\underline{C}_{1} \underline{V}_{1} = C_{2} \underline{V}_{2}$$
  
 $\underline{Q}_{1} = \underline{Q}_{2}$   
 $V_{1} \quad V_{2}$ 

- b)  $C_1V_1 + C_2V_2 = C_3V_3$
- C = Concentration, V = Volume, Q = Flow

Flow, velocity, area $Q = A \times V$ Quantity = Area × VelocityTFlow (ft<sup>3</sup>/sec) = Area(ft<sup>2</sup>) × Velocity (ft/sec) $MGD \times 1.55 cuft/sec/MGD$ = cuft/sec = ft/sec $.785 \times pipe diameter ft \times pipe diameter ft = sqft$ 



General

- (\$) Cost / day =  $Lbs/day \times ($) Cost/lb$
- Removal, Percent = <u>(In Out )</u> x 100 In Specific Capacity, GPM/ft. = <u>Well Yield, GPM</u> Drawdown, ft.
- **Gals/Day =** (Population) x (Gals/Capita/Day)
- **GPD =** (Meter Read 2 Meter Read 1) (Number of Days)

**Volume, Gals** = GPM x Time, minutes



#### **FILTRATION**

**Filtration Rate** (GPM/sq.ft) = Filter Production (gallons per day) sq. ft. = square feet (Filter area sq. ft.) x (1,440 min/day) Loading Rate (GPM/sq. ft.) = (Flow Rate, GPM)(Filter Area, sq. ft.) **Daily Filter Production (GPD)** = (Filter Area, sq. ft.) x (GPM/ sq. ft. x 1,440 min/day) **Backwash Pumping Rate (GPM)** = (Filter Area, sq. ft.) x (Backwash Rate, GPM/ sq. ft.) Backwash Volume (Gallons) = (Filter Area, sq. ft.) x (Backwash Rate, gpm/sq. ft.) x (Time, min). Backwash Rate, GPM/sq. ft. = (Backwash Volume, gallons) (Filter Area, sq. ft.)x (Time, min) **Rate of Rise (inchesper min.)** = (backwash rate gpm/sq.ft.) x 12 inches/ft 7.48 gal/cu.ft. Unit Filter Run Volume, (UFRV) = (gallons produced in a filter run) (filter area sq. ft.)

#### Chemical Dosage Calculations

Note (% purity) and (% commercial purity) used in decimal form

Lbs/day gas feed dry = MGD x (ppm or mg/L) x 8.34 lbs/gal

Lbs/day = MGD x (ppm or mg/L) x 8.34 lbs/gal % purity

 $GPD = \underline{MGD \ x \ (ppm \ or \ mg/L) \ x \ 8.34 \ lbs/gal}}_{(\% \ purity) \ x \ lbs/gal}$ 

 $GPD = \underline{MGD \ x \ (ppm \ or \ mg/L) \ x \ 8.34 \ lbs/gal}}_{(commercial \ purity \ \%) \ x \ (ion \ purity \ \%) \ x \ (lbs/gal)}$ 

ppm or mg/l = 
$$\frac{lbs/day}{MGD \times 8.34 lbs/gal}$$
or $\frac{gallons \times \% purity \times lbs/gal}{MG \times 8.34 lbs/gal}$ MGD x 8.34 lbs/galMG x 8.34 lbs/gal

#### **SEDIMENTATION**

Surface Loading Rate, (GPD/sq. ft.) = (<u>Total Flow, GPD</u>) (Surface Area, sq.ft.)

Detention Time = Volume flow

Detention Time hours = <u>volume(cu ft) x 7.48 gal/cu ft x 24 hr/day</u> Gal/day

Flow Rate = <u>Volume</u> Time

Weir Overflow Rate, GPD/L.F. = <u>(Flow, GPD)</u> (Weir length, ft.)

## **Questions?**



# Text your questions and comments anytime during the session



## **Biggest tip for newcomers!**

# Pay attention to the cancelation of units!



Box 2 - Formulas used to determine water at rest (gallons, MG, lbs, etc.)

#### **CHLORINATION**

- **Dosage, mg/l** = (Demand, mg/l) + (Residual, mg/l)
- (Gas) lbs = (Vol, MG) x (Dosage, mg/l) x (8.34 lbs/gal)
- HTH Solid (lbs) = (Vol, MG) x (Dosage, mg/l) x (8.34lbs/gal) (% Strength / 100)
- Liquid (gal) = (Vol, MG) x (Dosage, mg/l) x (8.34 lbs/gal) (% Strength /100) x Chemical Wt. (lbs/gal)



Box 11 - Formulas used to determine water in motion (gals/day, MGD, lbs/day, etc.)

#### Chemical Dosage Calculations

Note (% purity) and (% commercial purity) used in decimal form

Lbs/day gas feed dry = MGD x (ppm or mg/L) x 8.34 lbs/gal

Lbs/day = MGD x (ppm or mg/L) x 8.34 lbs/gal % purity

 $GPD = \underline{MGD \ x \ (ppm \ or \ mg/L) \ x \ 8.34 \ lbs/gal}}_{(\% \ purity) \ x \ lbs/gal}$ 

 $GPD = \underline{MGD \ x \ (ppm \ or \ mg/L) \ x \ 8.34 \ lbs/gal}}_{(commercial \ purity \ \%) \ x \ (ion \ purity \ \%) \ x \ (lbs/gal)}$ 

ppm or mg/l =  $\frac{lbs/day}{MGD \times 8.34 lbs/gal}$ or $\frac{gallons \times \% purity \times lbs/gal}{MG \times 8.34 lbs/gal}$ MGD x 8.34 lbs/galMG x 8.34 lbs/gal

# What am I adding to the water to treat it/make it safe?

- Chemicals
- Chlorine
  - Gas
  - Calcium hypochlori...
  - Sodium hypochlorite





#### Water Math Conversions – Chemical/Chorine Dosage

- In dosage problems, quantities of chemical are *given* in the following increments:
- Ibs *or* Ibs/day
- Gallons (chemical solution quantity) or Gal/day
- mg/L *or* ppm
- MG or MGD



# What does Miller Genuine Draft have to do with water treatment?

When working dosage, convert Q to MG or MGD!

How many MGD is 2,000,000 gal/day? A. 2 MGD B. 0.2 MGD C. 0.02 MGD



## What is not given in the question?

- THE CONVERSION NUMBER!
  - 8.34 lbs/gal
  - Chemical weight
  - 8.34 lbs/gal X specific gravity (SG)



### Dosage – Box 2

1. If a given water source had a chlorine demand of 3 mg/L, and you wanted a chlorine residual of 0.5 mg/L leaving the plant, what would be your dose?



## **Chlorine Gas**

#### Chlorine gas is fed in lbs or lbs/day





#### Chlorination – Box 2, Gas

1. If a chlorine gas concentration of 15 ppm were desired to be added to a storage tank holding 2.5 MG, how many pounds of chlorine gas would be required?

(Gas) lbs = (Vol, MG) x (Dosage, mg/l) x (8.34 lbs/gal)



### Chlorination – Box 2, Gas

3. If a new storage tank measured 40 ft in diameter and were 30 ft tall, how many pounds of chlorine gas would be needed to dose this tank at 9 mg/L?



#### Chlorination – Box 2, Gas

- 3. If a new storage tank measured 40 ft in diameter and were 30 ft tall, how many pounds of chlorine gas would be needed to dose this tank at 9 mg/L?
- Find the volume first;
- 0.785 x 40 ft x 40 ft x 30 ft x 7.48 gal/ft<sup>3</sup> = 281,846 gal Convert 281,846 to MG and use the formula given; 0.281 MG x 9 mg/L x 8.34 lbs/gal = 21.1 lbs

## **Questions?**



# Text your questions and comments anytime during the session



# Poll #2 - Have you ever done chlorination math and applied it to your water system?





#### **5 Minute Break**



#### Poll #3 - Which chlorination product do you use, or have you used?





## **Dosage, Calcium Hypochlorite**

- AKA; Dry and High Test Hypochlorite (HTH)
- An operator may be given dry chemicals (usually chlorine) that is not 100% strength
- Consider this in the dosage problem
- Remember to convert the % to a decimal (divide by 100)



#### Percentages

- How would an operator enter the percentage 70% into the calculator?
- **A**. 70
- **B**. 7.0
- **C**. 0.70
- **D**. 70%



## **Calcium Hypochlorite**



#### **Calcium Hypochlorite** Accu-Tab<sup>®</sup> System (Not Pressurized) Accu-Tab 3-inch Tablets Cut-Away View sit on top of Sieve Plate Treated water overflows into outlet pipe Sieve Plate with holes -Chlorinated Adjust water flow -Water Out to control chlorine Out delivery. Untreated water rises through Untreated holes in Sieve Plate to make Water In Water Flow contact with bottom of Accu-Tab 3-inch Tablets for chlorination. Balance of Tablets in tank remain dry.

Accu-Tab 3-inch Tablets treat water at a consistent rate

#### Chlorination – Box 2, HTH

1. If a storage tank with 0.5 MG was treated with 65% calcium hypochlorite and the dose was 10 ppm, how many pounds of chemical would be needed?

HTH Solid (lbs) = (Vol MG) x Dosage, mg/L) x (8.34lbs/gal) ( 65% Strength/100)



#### Dosage – Box 11, HTH

4. If 70% available HTH chlorine were added to water at a concentration of 15 ppm in a daily flow of 2.5 MGD, how many lbs would be used daily?

#### Lbs/day = <u>MGD x (ppm or mg/l) x 8.34 lbs/gal</u> % purity

|   | FILTRATION  | C- T CALCULATIONS   |
|---|---|---|
|   | Filtration Rate (GPM/sq.ft) = <u>Filter Production (gallons per day)</u> sq. ft. = square feet<br>(Filter area sq. ft.) x (1,440 min/day) | C+t = (Chlorine Residual, mg/L) x (Time, minutes)   |
|   | Loading Rate (GPM/ sq. ft.) = ( <u>Flow Rate, GPM)</u><br>(Filter Area, sq. ft.)  | (Chlorine Residual, mg/L)   |
|   | Daily Filter Production (GPD) - (Filter Area, sq. ft.) x (GPM/sq. ft. x 1,440 min/day)  | Chlorine Residual (mg/L) = ( <u>C+t</u> )<br>(Time, minutes)  |
|   | Backwash Pumping Rate (GPM) - (Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> sq. ft.)  | Inactivation Ratio = (Actual System C- t)<br>(Table "F" C+ t)                                       |
|   | Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPW</u> sq. ft.) x (Time, min)                                 | C+t Calculated =<br>T_v Value minutes x Chlorine Residual mail                                      |
|   | Backwash Rate, GPM/ sq. ft. = (Backwash Volume, gallons)<br>(Filter Area, sq. ft.) x (Time, min)  | Log Removal = 1.0 - <u>% Removal</u> x Log key x (-1)   |
|   | Rate of Rise (inches per min.) = (Backwash Rate gpm/sq.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.  |   |
|   | Unit Filter Run Volume, (UFRV) = (gallons produced in a filter run)<br>(Filter Area sq. ft.)  |   |
|   |   |   |
|   | CHEMICAL DOSAGE CALCULATIONS<br>Note: (% purity) and (% commercial purity) used in decimal form   | SEDIMENTATION<br>Surface Loading Rate, (GPD/ sq. ft.) = (Total Flow, GPD)<br>(Surface Area, so.ft.) |
|   | Lbs/dar gas feed dry = MGD x (ppm or mg/L) x 8.34 lbs/gal<br>= <u>MGD x (ppm or mg/L) x 8.34 lbs/gal</u><br>% punty                       | Detention Time = <u>Volume</u><br>flow  |
|   | MGD x (ppm or mg/L) x 8.34 lbs/gal<br>(% punity) x lbs/gal  | Detention Time hours =<br>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day                    |
| 1 | = MGD x (ppm or mg/l,) x 8.34 lbs/gal<br>(commercial purity %) x (ion purity %) x (lbs/gal)   | Flow Rate = <u>Volume</u><br>Time   |
|   | ppm or mg/l = <u>Ibs/day</u> or <u>galions x % purity x Ibs/gal</u><br>MGD x 8.34 Ibs/gal<br>MG x 8.34 Ibs/gal                            | Weir Overflow Rate, GPD/L.F. = ( <u>Flow, GPD</u> )<br>(Weir length, ft.)                           |
|   |   |   |

### Dosage – Box 11, HTH

4. If 70% available HTH chlorine were added to water at a concentration of 15 ppm in a daily flow of 2.5 MGD, how many lbs would be used daily?

Ans. 446.8



## **Questions?**



# Text your questions and comments anytime during the session



### **Disinfection with Bleach**

- Liquid comes in;
  - Gallon containers
  - 55 gallon drums
  - Large totes, bulk
- Does not weigh the same as a gallon of water, but...
- Assume it does if they do not mention it!
- AKA; Sodium Hypochlorite




#### Percentages

 How would an operator enter the percentage 5.25% into the calculator?

5.25

#### 0.525

#### 0.0525

#### 0.00525

0.05



### Chlorination – Box 2, Liquid

1. If 0.75 MG was treated with a 15% chlorine solution and a dose of 10 ppm was desired, how many gallons of solution would be required?

Liquid (gal) = (Vol, MG) x (Dosage, mg/l) x (8.34 lbs/gal)

(% Strength /100) x Chemical Wt. (lbs/gal)

|   | Econome G. Brown Jr.   |  |
|---|--|--|
| Water Boards State Water Resou  | Inces Control Board  | PUMPING<br>1 horsepower (Hp) = 746 watts = 0.746 kw = 3,960 gal/min/ft   |
| $\label{eq:constraints} \begin{array}{ c c c c c } \hline \textbf{Matter Resconstraints}\\ \hline WITS and Dorder weights (52, 3032; b) \\ \hline \textbf{Updito for of where weights (52, 3032; b) \\ \hline \textbf{Her of torial weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of where weights (53, 4032; b) \\ \hline \textbf{Her of weights (53, 502; b) \\ \hline \textbf{Her of weights (53, 502$ | Source of Board         Source of Board         Source of Board           VOLUME         Rectangular: Basin, Volume, gal =<br>Garanti, 1x, Volum, gal =<br>(Theorem, 1x, Volum, 1x, 1x, 1x, 1x, 1x, 1x, 1x, 1x, 1x, 1x | 1 homspoor (ψ): 7.6 wids - 0.760 μs/mmt           Wider Hφ - (0.740 μs/mmt)           0.300 μs/mmt)           Mark Hφ - (0.740 μs/mmt)           (0.300 μs/mmt)           Mark Hφ - (0.240 μs/mmt)           (0.300 μs/mmt)           Mark Hφ - (0.240 μs/mmt)           (0.300 μs/mmt)           Mark Hφ - (0.3400 μs/mmt)           (0.3400 μs/mmt)           Mark Hφ - (0.3400 μs/mmt)           (0.3401 μs/mmt)           Mark Hφ - (0.3400 μs/mt)           (0.3401 μs/mt)           (0.3501 μs/mt) <t< td=""></t<> |

### Chlorination – Box 2, Liquid

1. If 0.75 MG was treated with a 15% chlorine solution and a dose of 10 ppm was desired, how many gallons of solution would be required?



#### Chlorination – Box 11, Liquid

4. If 75 gal/day of 15% chlorine bleach were added to a flow of 950,000 gal/day, and the product weighs 10 lbs/gal, what is the dosage rate in mg/L?

If we try to use Box 2, we would see the formula;

GPD = (<u>MGD) x (8.34 lbs/gal) x (ppm or mg/l)</u> (% purity) x lbs/gal

### Chlorination – Box 11, Liquid

4. If 75 gal/day of 15% chlorine bleach were added to a flow of 950,000 gal/day, and the product weighs 10 lbs/gal, what is the dosage rate in mg/L?

#### ppm or mg/L = <u>gallons x % purity x lbs/gal</u> MG x 8.34 lbs/gal\_\_\_\_

| FILTRATION  | C- T CALCULATIONS   |
|---|---|
| Filtration Rate (GPM/sq.ft) = <u>Filter Production (gallons per day)</u> sq. ft. = square feet<br>(Filter area sq. ft.) x (1,440 min/day)                         | C+t = (Chlorine Residual, mg/L) x (Time, minutes)   |
| Loading Rate (GPM/ sq. ft.) = ( <u>Flow Rate, GPM</u> )<br>(Filter Area, sq. ft.)   | (Chlorine Residual, mg/L)   |
| Daily Filter Production (GPD) - (Filter Area, sq. ft.) x ( <u>GPM</u> /sq. ft. x 1,440 min/day)   | Chlorine Residual (mg/L) = (C+t)<br>(Time, minutes)   |
| Backwash Pumping Rate (GPM) - (Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> sq. ft.)  | Inactivation Ratio = (Actual System C+ t)<br>(Table "E" C+ t)                               |
| Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> /sq. ft.) x (Time, min)  | C+t Calculated =<br>T <sub>10</sub> Value, minutes x Chlorine Residual, mg/L                |
| Backwash Rate, GPM/ sq. ft. = (Backwash Volume, gallons)<br>(Filter Area, sq. ft.) x (Time, min)  | Log Removal = 1.0 - <u>% Removal</u> x Log key x (-1)                                       |
| Rate of Rise (inches per min.) = (Backwash Rate gpm/sg.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.  | 100   |
| Unit Filter Run Volume, (UFRV) = (gallons produced in a filter run)<br>(Filter Area sq. ft.)  |   |
|   |   |
| Note: C purity and % commercial purity used in decimal form   | Surface Loading Rate, (GPD/ sq. ft.) = ( <u>Total Flow, GPD</u> )<br>(Surface Area, so.ft.) |
| as feed dry = MGD x (ppm or mgL) x 8.34 lbs/gal<br>= MGD x (ppm or mgL) x 8.34 lbs/gal<br>% purty   | Detention Time = <u>Volume</u><br>flow  |
| MGD x (ppm or mgL) x 8.34 (ts/gal<br>(% purity) x (ts/gal   | Detention Time hours =<br>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day            |
| GPD = MGD x (ppm or mg/l,) x 8.34 lbs/gal   | Flow Rate = <u>Volume</u><br>Time   |
| (commercial purity %) x (ion purity %) x (lbs/gal)  |   |
| (commercial purity %) x (ion purity %) x (ibsigal)<br>ppm or mg/l = <u>Ibsiday</u> or <u>gallons x % purity x Ibsigal</u><br>MGD x 8.34 Ibsigal MG x 8.34 Ibsigal | Weir Overflow Rate, GPD/L.F. = (Flow, GPD)<br>(Weir length, fl.)                            |

### Chlorination – Box 11, Liquid

4. If 75 gal/day of 15% chlorine bleach were added to a flow of 950,000 gal/day, and the product weighs 10 lbs/gal, what is the dosage rate in mg/L?

| Ans. 1 | 4.2 | ppm |
|--------|-----|-----|
|--------|-----|-----|

| FILTRATION  | C- T CALCULATIONS  |
|---|--|
| Filtration Rate (GPM/sq.ft) = Filter Production (gallons per day) sq. ft. = square feet (Filter area sq. ft.) x (1,440 min/day) | C+t = (Chlorine Residual, mg/L) x (Time, minutes)                                |
| Loading Rate (GPM/ sq. ft.) = (Flow Rate, GPM)<br>(Filter Area, sq. ft.)  | Time, minutes = ( <u>C+1</u> )<br>(Chlorine Residual, mg/L)                      |
| Daily Filter Production (GPD) = (Filter Area, sq. ft.) x (GPM/sq. ft. x 1,440 min/day)  | (Time, minutes)  |
| Backwash Pumping Rate (GPM) = (Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> sq. ft.)                                      | Inactivation Ratio = (Actual System C-t)<br>(Table TE* C-t)                      |
| Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPW</u> /sq. ft.) x (Time, min)                      | C+t Calculated =   |
| Backwash Rate, GPM/ sq. ft. = (Backwash Volume, gallons)<br>(Filter Area, sq. ft.) x (Time, min)                                | Log Removal = 1.0 - % Removal x Log key x (-1)                                   |
| Rate of Rise (inches per min.) = (Backwash Rate gpm/sg.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.                                  | 100  |
| Unit Filter Run Volume, (UFRV) = (gallons produced in a filter run)<br>(Filter Area sq. ft.)                                    |  |
|   | APRILIPHIA TION  |
| Note: (* punty) and (% commercial punty) used in decimal form   | Surface Loading Rate, (GPD/ sq. ft.) = (Total Flow, GPD<br>(Surface Area, sq.    |
| as teed dry = wcu (ppm or mg/L) x 0.34 losigal<br><u>MGD x (ppm or mg/L) x 8.34 losigal</u><br>% purty                          | Detention Time = <u>Volume</u><br>flow   |
| MGD x (ppm or mg(), x 8.34 lbs/gal<br>(% purity) x lbs/gal  | Detention Time hours =<br>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day |
| GPD = <u>MGD x (ppm or mg/l.) x 8.34 lbs/gal</u><br>(commercial purity %) x (ion purity %) x (ibs/gal)                          | Flow Rate = Volume<br>Time   |
|   | White Overflow Parts, CDD/L E  |

## **Questions?**



Text your questions and comments anytime during the session



 Detention time refers to the time that it takes a volume of water to move through a process or vessel

 This time can be determined by dividing the vessel volume (in gallons) and time per day by the flow



#### **Rectangular Sed Basin Example**



ELEVATION

Fig. 5.21 Rectangular sedimentation basin

#### **SEDIMENTATION**

#### Surface Loading Rate, (GPD/ sq. ft.) = ( Total Flow, GPD ) ( Surface Area, sq.ft.)

**Detention Time** = <u>Volume</u> {times time/(24 hours, 1,440 minutes)} flow

**Detention Time hours =** volume (cu ft) x 7.48 gal/cu ft x 24 hr/day Gal/day

Flow Rate = Volume Time

Weir Overflow Rate, GPD/L.F. = <u>(Flow, GPD)</u> (Weir length, ft.)

1. What is the detention time in **hours** for a flow of 2,200,000 gal/day through a tank that measures 50 feet long, 40 feet wide and 30 feet tall?

#### **DT hours =** <u>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day</u> Gal/day

| FILTRATION  | C- T CALCULATIONS  |
|---|--|
| Filtration Rate (GPM/sq.ft) = Filter Production (gallons per day) sq. ft. = square feet (Filter area sq. ft.) x (1,440 min/day) | C•t = (Chlorine Residual, mg/L) x (Time, minutes)<br>Time minutes = (C•t)    |
| Loading Rate (GPM/ sq. ft.) = (Flow Rate, GPM)<br>(Filter Area, sq. ft.)  | (Chlorine Residual, mg/L)<br>Chlorine Residual (mg/L) = (C•t)                |
| Daily Filter Production (GPD) = (Filter Area, sq. ft.) x (GPM/sq. ft. x 1,440 min/day)  | (Time, minutes)  |
| Backwash Pumping Rate (GPM) = (Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> sq. ft.)                                      | Inactivation Ratio = ( <u>Actual System C- t</u> )<br>(Table "E" C- t)       |
| Backwash Volume (Gallons) =<br>(Fitter Area, sq. ft.) x (Backwash Rate, <u>GPW</u> sq. ft.) x (Time, min)                       | C•t Calculated =<br>T <sub>in</sub> Value, minutes x Chlorine Residual, mg/L |
| Backwash Rate, GPM/ sq. ft. = ( <u>Backwash Volume, gallons</u> )<br>(Filter Area, sq. ft.) x (Time, min)                       | Log Removal = 1.0 - % Removal x Log key x (-1)                               |
| Rate of Rise (inches per min.) = (Backwash Rate gpm/sq.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.                                  | 100  |
| Unit Filter Run Volume, (UFRV) = (qallons produced in a filter run)<br>(Filter Area sq. ft.)                                    |  |
| CHEMICAL DOSAGE CALCULATIONS<br>Note: (% punky) and (% commercial punky) used in decimal form                                   | PD/ sq. ft.) = (Total Flow, GPD)   |
| Lbs/day gas feed dry = MGD x (ppm or mg/L) x 8.34 lbs/gal   | (Surface Area, Squit.)   |
| % punity  |  |
| GPD = <u>MGD x (ppm or mg/L) x 8.34 lbs/gal</u><br>(% puntly) x lbs/gal   | Galiday  |
| GPD = <u>MGD x (ppm or mg/l,) x 8.34 liss/gal</u><br>(commercial purity %) x (ion purity %) x (ibs/gal)                         | Flow Rate = Volume<br>Time   |
| ppm or mg/l = <u>lbs/day</u> or <u>gallons.x % putity.x lbs/gal</u><br>MGD x 8.34 lbs/gal MG x 8.34 lbs/gal                     | Weir Overflow Rate, GPD/L.F. = (Flow, GPD)<br>(Weir length, ft.)             |
|   | 1  |

1. What is the detention time in **hours** for a flow of 2,200,000 gal/day through a tank that measures 50 feet long, 40 feet wide and 30 feet tall?





2. What is the detention time in **hours** for a flow of 2,900,000 gal/day through a tank that measures 50 feet in diameter by 60 feet tall?

#### **DT, hours =** <u>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day</u> Gal/day



2. What is the detention time in **hours** for a flow of 2,900,000 gal/day through a tank that measures 50 feet in diameter by 60 feet tall?





# **Questions?**



# Text your questions and comments anytime during the session



### Velocity – Box 7

Water traveling through a pipe will need to be converted into cubic feet per second *and* divided by the square footage (area) of the pipe.







### Velocity – Box 7, finding fps

1. If a flow of 1,200,000 gpd were flowing through an 18 inch pipe, what is the velocity in ft/sec?

#### 



### Velocity – Box 7, finding fps

1. If a flow of 1,200,000 gpd were flowing through an 18 inch pipe, what is the velocity in ft/sec?

 1.2
 1.86

 MGD x 1.55 cu ft/sec/MGD
 = cu ft/sec 

 0.785 x pipe D, ft x pipe D. ft
 = sq ft

 1.5'
 1.5'

Ans. 1.05 fps



#### **Filtration Rates**

 The surface area of filtration media is where most material is removed



![](_page_92_Figure_0.jpeg)

#### How Filters Work

#### **Filtration Rates**

- Filtration rates are determined by dividing the flow (usually in gpm) by the square footage of the filter media material
- gpm/sq ft

![](_page_93_Picture_3.jpeg)

#### **FILTRATION**

10; part 1

Filtration Rate (GPM/sq.ft) = <u>Filter Production (gallons per day)</u> (Filter area sq. ft.) x (1,440 min/day)

Loading Rate (GPM/ sq. ft.) = (Flow Rate, GPM) (Filter Area, sq. ft.)

**Daily Filter Production (GPD) =** (Filter Area, sq. ft.) x (GPM/ sq. ft. x 1,440 min/day)

**Backwash Pumping Rate (GPM) =** (Filter Area, sq. ft.) x (Backwash Rate, GPM/ sq. ft.)

| FILTRATION   | C+ T CALCULATIONS  |
|--|--|
| Filtration Rate (GPM/sq.ft) = Filter Production (c sq. ft. = square feet   | C+t = (Chlorine Residual, mg/L) x (Time, minutes)                                |
| (File a set sq. 1)<br>Loading Rate (GPM/ sq. ft.) (File  | Time, minutes = (C+t)<br>(Chlorine Residual, mg/L)                               |
| Daily Filter Production (GPD) - (Filt (GPM/sq. ft. x 1,440 min/day)  | Chlorine Residual (mg/L) = (C+t)<br>(Time, minutes)                              |
| Backwash Pumping Rate (GPM) - (Carter and Carter and Ca | Inactivation Ratio = (Actual System C-1)<br>(Table 75° C+1)                      |
| Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPM</u> /sq. ft.) x (Time, min)   | C+t Calculated =<br>T <sub>10</sub> Value, minutes x Chlorine Residual, mg/L     |
| Backwash Rate, GPW/ sq. ft. = [Backwash Volume, galons]<br>(Filter Area, sq. ft.) x (Time, min)  | Log Removal = 1.0 - % Removal x Log key x (-1)                                   |
| Rate of Rise (inches per min.) = (Backwash Rate gpm/sg.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.   | 100  |
| Unit Filter Run Volume, (UFRV) = (gallons produced in a filter run)<br>(Filter Area sq. ft.)   |  |
|  |  |
| Note: (% punity) and (% commercial punity) used in decimal form  | Surface Londing Data (CDD) on (A) on (Tatal Flow, CDD)                           |
| I haddau mae fand dau on MCD u (anno an mail ) y 8.24 lla (an)   | (Surface Loading Rate, (SPD/ sq. ft.) - <u>(Surface Area, sq.ft.</u> )           |
| Lbs/day = MGD x (ppm or mgL) x 8.34 lbs/dat<br>% nm/br   | Detention Time = <u>Volume</u><br>flow   |
| GPD = <u>MGD x (ppm or mgl, 1 x 8.34 lbs/gal</u><br>(% punty) x lbs/gal  | Detention Time hours =<br>volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day |
| GPD = <u>MGD x (ppm or mg/L) x 8.34 lbs/gal</u><br>(commercial purity %) x (ion purity %) x (ibs/gal)  | Flow Rate = <u>Volume</u><br>Time  |
| ppm or mg/l = <u>llos(day</u> or <u>gallons x % purity x lbs/gal</u><br>MGD x 8.34 lbs/gal MG x 8.34 lbs/gal   | Weir Overflow Rate, GPD/L.F. = (Flow, GPD)<br>(Weir length, ft.)                 |
|  |  |

#### FILTRATION (cont.)

10; part 2

#### Backwash Volume (Gallons) =

(Filter Area, sq. ft.) x (Backwash Rate, gpm/ sq. ft.) x (Time, min).

Backwash Rate, GPM/ sq. ft. = (Backwash Volume, gallons) (Filter Area, sq. ft.) x (Time, min)

Rate of Rise (inches per min.) = (backwash rate gpm/sq.ft.) x 12 inches /ft 7.48 gal/cu.ft.

**Unit Filter Run Volume, (UFRV)** = (gallons produced in a filter run) (filter area sq. ft.)

| FILTRATION  | C- T CALCULATIONS   |
|---|---|
| Filtration Rate (GPM/sq.ft) = Filter Production (o sq. ft. = square feet                                    | C+t = (Chlorine Residual, mg/L) x (Time, minutes)                                 |
| Loading Rate (GPM/ sq. ft.) = (Fig  | Time, minutes = ( <u>C+1</u> )<br>(Chlorine Residual, mg/L)                       |
| Daily Filter Production (GPD) = (Fil GPM/sq. ft. x 1,440 min/day)   | Chlorine Residual (mg/L) = (C•t)<br>(Time, minutes)                               |
| Backwash Pumping Rate (GPM) - (Backwash Rate, <u>GPM</u> sq. ft.)   | Inactivation Ratio = (Actual System C- t)<br>(Table "E" C- t)                     |
| Backwash Volume (Gallons) =<br>(Filter Area, sq. ft.) x (Backwash Rate, <u>GPW</u> sq. ft.) x (Time, min)   | C+t Calculated =<br>Try Value, minutes x Chlorine Residual, molt.                 |
| Backwash Rate, GPM/ sq. ft. = (Backwash Volume, gallons)<br>(Filter Area, sq. ft.) x (Time, min)            | Log Removal = 1.0 - % Removal x Log key x (-1)                                    |
| Rate of Rise (inches per min.) = (Backwash Rate gpm/sq.ft.) x 12 inches /ft<br>7.48 gal/cu.ft.              | 100   |
| Unit Filter Run Volume, (UFRV) = (gallone produced in a filter run)<br>(Filter Area sq. ft.)                |   |
| CHEMICAL DOSAGE CALCULATIONS  | SEDIMENTATION   |
| Note: (% punity) and (% commercial punity) used in decimal form   | Surface Loading Rate, (GPD/ sq. ft.) = (Total Flow, GPD)<br>(Surface Area so ft.) |
| Lbs/day gas feed dry = MGD x (ppm or mg/L) x 8.34 lbs/gal   | Detention Time = Volume   |
| % purity  | now   |
| GPD = <u>MGD x (ppm or mg/l,) x 8.34 lbs/gal</u><br>(% purity) x lbs/gal                                    | volume (cu ft) x 7.48 gal/cu ft x 24 hr/day<br>Gal/day                            |
| GPD = <u>MGD x (ppm or mg/L) x 8.34 lbs/gal</u><br>(commercial purity %) x (ion purity %) x (ibs/gal)       | Flow Rate = <u>Volume</u><br>Time   |
| ppm or mg/l = <u>Ibs(day</u> or <u>gallons x % putity x Ibs(gal</u><br>MGD x 8.34 Ibs(gal MG x 8.34 Ibs(gal | Weir Overflow Rate, GPD/L.F. = (Flow, GPD)<br>(Weir length, ft.)                  |
|   |   |

### Filtration Rates – Box 10

- 2. What is the filtration rate in gpm/sq ft if a flow of 1,000,000 gal/day flows through a filter measuring 20 ft by 25 ft?
- Set up:

![](_page_96_Picture_4.jpeg)

gpm ÷ sq ft = gpm/sq ft

#### Filtration Rates – Box 10

- 2. What is the filtration rate in gpm/sq ft if a flow of 1,000,000 gal/day flows through a filter measuring 20 ft by 25 ft?
- Set up:

1,000,000 gal/day ÷ 1,440 min/day = <u>694.4 gpm</u>

20 ft x 25 ft = 500 sq ft

gpm ÷ sq ft = 1.388 gpm/sq ft

### Filtration Rate – Box 10, Flow

- 3. When the flow to a filter is shut off and the water drops 20 inches in 9 minutes, how fast is the water dropping in feet per minute?
- Set up:

$$in \div 12 in/ft = ft$$

ft ÷ 9 min = ft/min

![](_page_98_Picture_5.jpeg)

#### Filtration Rate – Box 10, Flow

- 3. When the flow to a filter is shut off and the water drops 20 inches in 9 minutes, how fast is the water dropping in feet per minute?
- Set up:
  20 in ÷ 12 in/ft = 1.66 ft

#### 1.66 ft ÷ 9 min = 0.18 ft/min

![](_page_99_Picture_4.jpeg)

#### Backwash Rates – Box 10

- 6. What is the backwash flow required in gpm to backwash a 25 ft wide by 30 ft long filter if a backwash flow of 20 gpm/sq ft is required?
- Set up:
  25 ft x 30 ft = 750 sq ft

#### 750 sq ft x 20 gpm/sq ft = 15,000 gpm

![](_page_100_Picture_4.jpeg)

### Poll #4 - What did you learn today?

![](_page_101_Picture_1.jpeg)

![](_page_101_Picture_2.jpeg)

![](_page_102_Picture_0.jpeg)

ANY QUESTIONSP

![](_page_102_Picture_1.jpeg)

#### **Thank You For Attending!**

# We look forward to seeing you in future online classes!

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![](_page_103_Picture_4.jpeg)